

Split

Dart Aerospace Ltd.

Date: Friday, 08/08/2008 9:54:24 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 41075 - *R*
Estimate Number : 13106
P.O. Number :
This Issue : 08/08/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : MACHINED PARTS
Previous Run : 40613

Drawing Name : CUP
Part Number : D30093
Drawing Number : D3009 REV B
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 08/08/2008

Qty: *60* Um: Eac

Written By :
Checked & Approved By :
Comment : Est. A 07.12.18 new issue EC
Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified
by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R1000 304 round bar 1.00



Comment: Qty.: 0.0503 f(s)/Unit Total : 0.6035 f(s)
304/316 SS ROUND BAR
Material: AISI304/316 SS 1.00" Ø Round Bar
(M304R1000)
Batch: *M18188* *mmf 08/08/08*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009
FOLIO REV: *A*
DWG REV: *B*

2-DEBURR AS REQUIRED

mmf 08/08/08

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/08/08

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

mmf 08-08-08

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

Cpl 08-08-08

(+8)

Process Sheet

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Drawing Name: CUP

Job Number: 41075

Part Number: D30093

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



8

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Doelcelia
MF 08-08-12

